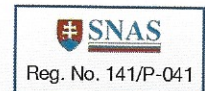




**PRVÁ ZVÁRAČSKÁ, a. s.**  
**FIRST WELDING, Inc.**



# CERTIFICATE

Welding of railway vehicles and components  
according to the standard STN EN 15085-2:2021

PZ 0008 15085 002 P0008 SK

PRVÁ ZVÁRAČSKÁ, a. s. hereby confirms that the company

**Železničná spoločnosť Cargo Slovakia, a.s.**  
**Tomášikova 28B**  
**821 01 Bratislava, Slovakia**  
ID: 35914921

fulfills requirements  
according to

**STN EN 15085-2**  
**classification level CL1 in the type of activity**  
**M(maintenance)**

in the range indicated in the annex.

Validity: 06.07.2022 until 03.04.2025

Certified since: 04.04.2013

In Bratislava on 06.07.2022

Place and date of issue

Lead auditor: Ing. Vladimír Simonides, IWE



Ing. Branislav Šimovič, IWE

Deputy head of certification body

PRVÁ ZVÁRAČSKÁ, a. s., Kopčianska 14, 851 01 Bratislava, SLOVAKIA

03A01



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## ANNEX TO THE CERTIFICATE

PZ 0008 15085 002 P0008 SK

### Scope of certificate:

WPQR number (standard)	Welding process (EN ISO 4063)	Material groups (CEN ISO/TR 15608)	Dimensions (mm)
0036-NLSK-0724/20/08-01 (EN ISO 15614-1)	111	1 <sup>a</sup> -1 <sup>a</sup>	T/BW: t: 3 - 24 D: ≥ 500
0036-NLSK-0724/20/08-03 (EN ISO 15614-1)	111	1 <sup>a</sup> -1 <sup>a</sup>	P/FW: t: 3 - 24 a: no rest.
111/FW/Mn (EN ISO 15613)	111	1 <sup>a</sup> -X120Mn12	P/FW: t: 5
0036-NLSK-2752/30/11-02 (EN ISO 15614-7)	121	1 <sup>a</sup> -1 <sup>a</sup>	T/BW: t: ≥ 25 D: 1103
WPQR-PZ-300/19/1442 (EN ISO 15614-1)	121	1 <sup>a</sup> -1 <sup>a</sup>	T/FW: t: ≥ 5 (s ≤ 19) D: ≥ 425
WPQR-PZ-300/19/1443 (EN ISO 15614-1)	121	1 <sup>a</sup> -1 <sup>a</sup>	T/FW: t: ≥ 5 (s ≤ 17) D: ≥ 425
0036-NLSK-0724/20/08-02 (EN ISO 15614-1)	135	1 <sup>a</sup> -1 <sup>a</sup>	T/BW: t: 3 - 24 D: ≥ 500

*a Test piece material qualify the equal or lower specified minimum yield strength steels*



In Bratislava on 06.07.2022

Place and date of issue

Ing. Branislav Šimovič, IWE

Deputy head of certification body

### General provisions:

The General Terms and Conditions of the PRVÁ ZVÁRAČSKÁ, a. s. apply in the currently valid version.

PRVÁ ZVÁRAČSKÁ, a. s., Kopčianska 14, 851 01 Bratislava, SLOVAKIA

03A01

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## ANNEX TO THE CERTIFICATE

PZ 0008 15085 002 P0008 SK

### Scope of certification:

WPQR number (standard)	Welding process (EN ISO 4063)	Material groups (CEN ISO/TR 15608)	Dimensions (mm)
0036-NLSK-0724/20/08-04 (EN ISO 15614-1)	135	1 <sup>a</sup> -1 <sup>a</sup>	P/FW: t: 3 - 24 a: no rest.
WPQR-PZ-300/19/1669 (EN ISO 15614-1)	135	1 <sup>a</sup> -1 <sup>a</sup>	P/BW: t: 3 - 20 P/FW: t: 3 - 20 a: no rest.
WPQR-PZ-300/20/1670 (EN ISO 15614-1)	135	1 <sup>a</sup> -1 <sup>a</sup>	P/FW: t: 3 - 20 a: no rest.
141/01/2011 (EN ISO 15612)	141	22.1, 22.2 <sup>x</sup> , 22.3 <sup>x</sup> , 22.4 <sup>x</sup> and their combinations	P/BW: t: 3 - 5
311/01/2011 (EN ISO 15611:2004)	311	1 <sup>a</sup> -1 <sup>a</sup>	T/BW: t: 3 - 4,8 D: ≥ 25,5

*a Test piece material qualify the equal or lower specified minimum yield strength steels*

**Area of application:** Manufacture, maintenance and repair of railway vehicles by welding.

### Welding personal:

Responsible welding coordinator	1st deputy of the responsible welding coordinator	Others deputies
Ing. Martin Hanák (EWE)	Ing. Tibor Filep (IWE)	Erik Balogh (EWS) Ladislav Bánóczy (IWS) Martin Beňák (WI-B) Jozef Brandobur (EWT) Ivan Dlugopolský (EWS) Martin Gábor (IWP) Norbert Kočíš (EWT) Ján Lulák (IWS) Peter Matula (EWS) Attila Polóka (IWS) Alexander Vaszil (WI-B)

Notes: -

Register No.: PZVAR/15085/CL1/004/3A1/13

In Bratislava on 06.07.2022

Place and date of issue



Ing. Branislav Šimovič, IWE

Deputy head of certification body

General provisions:

The General Terms and Conditions of the PRVA ZVARAČSKÁ, a. s. apply in the currently valid version.

PRVA ZVARAČSKÁ, a. s., Kopčianska 14, 851 01 Bratislava, SLOVAKIA

